Stackpole Electronics, Inc.

High Power Anti-Sulfur Thin Film Chip Resistor

Resistive Product Solutions

Features:

- Higher power ratings than standard thick film chips
- Precision tolerances and TCR's
- Inner termination engineered to deter sulfur contamination
- RoHS compliant, REACH compliant, lead free, and halogen free
- AEC-Q200 compliant





			Electrical Spe	cification	ns						
Type/Code	Power Rating (W) ⁽¹⁾	Maximum Working	Maximum Overload	TCR		Ohmic Rai	nge (Ω) and Tolerance				
1) 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	@ 70°C	Voltage (V) ⁽²⁾	Voltage (V)	(ppm/°C)	0.1%	0.25%	0.5%	1%	5%		
				± 10	<u>'</u>		10 - 10K				
					± 15 ± 25 ± 50 4.7 - 10K			_			
RNCP0402	0.1	50	100				2.49		_		
							1 - 1		1016		
				± 100 ± 10		-		1 -	10K		
				± 10 ± 15		10 -	47K				
RNCP0603	0.125	150V	300V	± 25			2.49	- 47K	-		
141401 0000	0.120	1001	0001	± 50	4.7 -	47K	1 - 4		-		
				± 100		-			47K		
				± 10		40	1001/				
				± 15	10 -		100K				
RNCP0805	0.25	200V	400V	± 25	4.7 -	1001/	2.49 -		_		
				± 50	4.7 -	TOOK	1 - 1				
				± 100		-		1 - 1	100K		
				± 10		10 - 100					
		200V	400V	± 15			0.40	40016	_		
RNCP1206	0.5			± 25	4.7 - 100K		2.49 - 100K 1 - 100K		1		
				± 50			1-1	1 - 100K			
				± 100 ± 10				-	I		
				± 15		10 - 1	100K				
RNCP1210	0.5	200V	400V	± 25		2.49		100K	-		
14101 1210	0.0	2001	1001	± 50	4.7 -	100K	1 - 1		1		
				± 100		-		1 - 1	100K		
				± 10		10 - 1	1001/				
				± 15		10 -					
RNCP2010	0.75	200V	400V	± 25	4.7 -	100K	2.49 -		_		
				± 50	7.7	TOOK	1 - 1	- 100K			
				± 100		-		1 - 1	100K		
				± 10		10 - 1	100K				
DNIODOS10		0001	400V	± 15		· · · · · · · · · · · · · · · · · · ·			-		
RNCP2512	1	200V		± 25	4.7 - 100K		2.49 - 100K		-		
				± 50			1 - 100K 1 - 10		100K		
				± 100	l			1 -	NOOK		

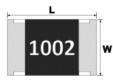
⁽¹⁾ Power rating for each package size is valid if ambient temp $\leq 80^{\circ}\text{C}$ and terminal temp $\leq 105^{\circ}\text{C}$

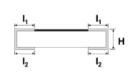
Please refer to the High-Power Resistor Application Note for more information on designing and implementing high power resistor types.

⁽²⁾ Lesser of √PR or maximum working voltage

Certain resistance values will require a higher minimum order quantity. Contact Stackpole Customer Service for details.

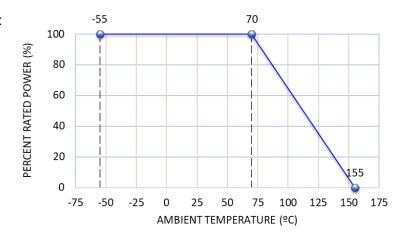
Mechanical Specifications





Type/Code	L	W	Н	I ₁	I_2	Unit
Type/Code	Body Length	Body Width	Body Height	Top Termination	Bottom Termination	Offic
RNCP0402	0.039 ± 0.004	0.020 ± 0.002	0.012 ± 0.002	0.010 ± 0.006	0.012 ± 0.006	inches
KNGF 0402	1.00 ± 0.10	0.50 ± 0.05	0.30 ± 0.05	0.25 ± 0.15	0.30 ± 0.15	mm
RNCP0603	0.061 ± 0.008	0.031 ± 0.004	0.016 ± 0.006	0.012 ± 0.008	0.014 ± 0.010	inches
KNCF0003	1.55 ± 0.20	0.80 ± 0.10	0.40 ± 0.15	0.30 ± 0.20	0.35 ± 0.25	mm
RNCP0805	0.079 ± 0.006	0.049 ± 0.006	0.020 ± 0.006	0.016 ± 0.010	0.020 ± 0.012	inches
KNCF0005	2.00 ± 0.15	1.25 ± 0.15	0.50 ± 0.15	0.40 ± 0.25	0.50 ± 0.30	mm
RNCP1206	0.122 ± 0.008	0.059 ± 0.008	0.020 ± 0.006	0.022 ± 0.024	0.024 ± 0.012	inches
KNCP1200	3.10 ± 0.20	1.50 ± 0.20	0.50 ± 0.15	0.55 ± 0.60	0.60 ± 0.30	mm
RNCP1210	0.122 ± 0.006	0.098 ± 0.006	0.022 ± 0.004	0.018 ± 0.008	0.020 ± 0.008	inches
KNCF1210	3.10 ± 0.15	2.50 ± 0.15	0.55 ± 0.10	0.45 ± 0.20	0.50 ± 0.20	mm
RNCP2010	0.197 ± 0.006	0.098 ± 0.006	0.022 ± 0.004	0.024 ± 0.008	0.024 ± 0.008	inches
RNCP2010	5.00 ± 0.15	2.50 ± 0.15	0.55 ± 0.10	0.60 ± 0.20	0.60 ± 0.20	mm
DNCD0540	0.248 ± 0.006	0.126 ± 0.006	0.022 ± 0.004	0.024 ± 0.008	0.024 ± 0.008	inches
RNCP2512	6.30 ± 0.15	3.20 ± 0.15	0.55 ± 0.10	0.60 ± 0.20	0.60 ± 0.20	mm

Power Derating Curve:

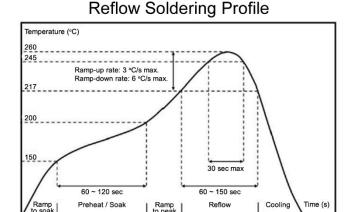


	Performance Characteristics								
Test Item	Reference Standard	Procedure	Requirements						
Temperature Coefficient of Resistance	JIS-C 5201-1 4.8 IEC-60115-1 4.8	At 25/-55°C and 25°C /+125°C, 25°C is the reference temperature	Refer to Electrical Specifications						
Short Time Overload	JIS-C 5201-1 4.13 IEC-60115-1 4.13	2.5 times RCWV or max overload voltage whichever is less for 5 seconds	± (0.5% + 0.05Ω) No visual damage						
Insulation Resistance	JIS-C-5201-1 4.6 IEC-60115-1 4.6	Apply 100 VDC for 1 minute	≥ 10GΩ						
Solderability	JIS-C-5201-1 4.17 IEC-60115-1 4.17	245 ± 5°C for 3 seconds	> 95% coverage No visual damage						
Resistance to Soldering Heat	JIS-C-5201-1 4.18 IEC-60115-1 4.18	260 ± 5°C for 10 seconds	± (0.5% + 0.05Ω) No visual damage						
Leaching	JIS-C-5201-1 4.18 IEC-60068-2-58 8.2.1	260 ± 5°C for 30 seconds	>95% coverage No visual damage						

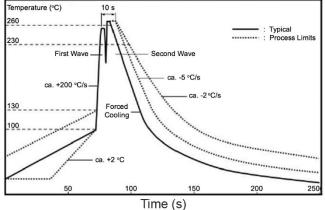
	Performance Characteristics (cont.)									
Test Item	Reference Standard	Procedure	Requirements							
Rapid Change of Temperature	JIS-C-5201-1 4.19 IEC-60115-1 4.19	-55°C to +155°C, 300 cycles	± (0.5% + 0.05Ω) No visual damage							
High Temperature Exposure	JIS-C5201-1 4.25 IEC 60068-2-2	At 155 ± 5°C for 1000 hours	± (0.5% + 0.05Ω)							
Resistance to Solvent	JIS-C-5201-1 4.29	The tested resistor is immersed into isopropyl alcohol of 20~25°C for 60 seconds. Then the resistor is left in the room for 48 hours.	\pm (0.5% + 0.05Ω) No visual damage							
Damp Heat with Load	JIS-C-5201-1 4.24 IEC-60115-1 4.24	40 ± 2°C, 90~95% R.H. RCWV or max working voltage whichever is less for 1000 hours with 1.5 hours "ON" and 0.5 hour "OFF"	± (0.5% + 0.05Ω)							
Based Humidity	MIL-STD-202 Method 103	1000 hours, 85°C / 85% RH, 10% of operating power. Measurement at 24 ± 4 hours after test conclusion.	± (0.5% + 0.05Ω)							
Load Life (Endurance)	JIS-C-5201-1 4.25 IEC-60115-1 4.25.1	70 ± 2°C, RCWV or max. working voltage whichever is less for 1000 hours with 1.5 hours "ON" and 0.5 hour "OFF"	± (0.5% + 0.05Ω)							
Bending Strength	JIS-C-5201-1 4.33 IEC-60115-1 4.33	Bending once for 5 seconds D: 0402, 0603, 0805 = 5mm 1206, 1210 = 3mm 2010, 2512 = 2mm	± (0.5% + 0.05Ω) No visual damage							
Sulfur Test (FoS)	ASTM B809-95 ANSI/EIA-977	105 ± 2°C, no power rating for 750 hours	± (2% + 0.001Ω)							

Recommended storage temperature is 15 to 28°C; Humidity < 80% R.H.

Recommended Soldering Parameters



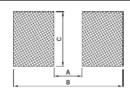
Wave Soldering Profile



Rework temperature (hot air equipment): 350°C, 3~5 seconds Recommended reflow methods:

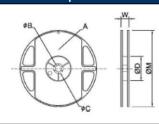
- IR, vapor phase oven, hot air oven
- If reflow temperatures exceed the recommended profile, devices may not meet the performance requirements.

Recommended Pad Layout



Type/Code	A	В	С	Unit
0402	0.016	0.059	0.024	inches
0402	0.40	1.50	0.60	mm
0603	0.026	0.083	0.035	inches
0603	0.65	2.10	0.90	mm
0805	0.039	0.118	0.051	inches
0805	1.00	3.00	1.30	mm
1206	0.079	0.165	0.063	inches
1206	2.00	4.20	1.60	mm
1210	0.079	0.173	0.106	inches
1210	2.00	4.40	2.70	mm
2010	0.150	0.260	0.106	inches
2010	3.80	6.60	2.70	mm
2512	0.193	0.319	0.134	inches
2512	4.90	8.10	3.40	mm

Reel Specifications



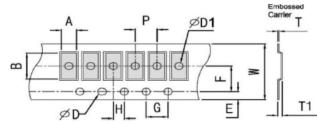
Туре	Inches	А	ØB	ØС	ØD	W	ØM	Unit
0402						0.453 ± 0.079		Inches
0402						11.50 ± 2.00		mm
0603, 0805	7"	0.079 ± 0.020	0.531 ± 0.039	0.827 ± 0.039	2.362 ± 0.039	0.453 ± 0.079	7.008 ± 0.079	inches
1206, 1210	,	2.00 ± 0.50	13.50 ± 1.00	21.00 ± 1.00	60.00 ± 1.00	11.50 ± 2.00	178.00 ± 2.00	mm
2010						0.630 ± 0.079		Inches
2512						16.00 ± 2.00		mm

Taping Specifications - Paper Tape Paper Carrier

I ype	A	В	W	E	F	G	н		ØD	Р	Unit
0402	0.028 ± 0.004	0.047 ± 0.004						0.018 ± 0.004		0.079 ± 0.004	inches
0402	0.70 ± 0.10	1.20 ± 0.10						0.45 ± 0.10		2.00 ± 0.10	mm
0603	0.041 ± 0.008	0.071 ± 0.008						0.024 ± 0.004			inches
0003	1.05 ± 0.20	1.80 ± 0.20						0.60 ± 0.10			mm
0805	0.061 ± 0.008	0.091 ± 0.008	0.315 ± 0.008	0.069 ± 0.004	0.138 ± 0.002	0.157 ± 0.004	0.079 ± 0.002	0.030 ± 0.004	0.059 +0.004/-0	0.157 ± 0.004	inches
0803	1.55 ± 0.20	2.30 ± 0.20	8.00 ± 0.20	1.75 ± 0.10	3.50 ± 0.05	4.00 ± 0.10	2.00 ± 0.05	0.75 ± 0.10	1.50 +0.10/-0	4.00 ± 0.10	mm
1206	0.075 ± 0.008	0.138 ± 0.008						0.030 ± 0.004			inches
1200	1.90 ± 0.20	3.50 ± 0.20						0.75 ± 0.10			mm
1210	0.112 ± 0.008	0.138 ± 0.008						0.030 ± 0.004			inches
1210	2.85 ± 0.20	3.50 ± 0.20						0.75 ± 0.10			mm

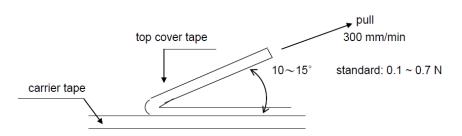
Resistive Product Solutions

Taping Specifications – Plastic Tape



Туре	A	В	W	Е	F	G	Unit
2010	0.110 ± 0.008	0.220 ± 0.008	0.472 ± 0.004	0.069 ± 0.004	0.217 ± 0.002	0.157 ± 0.004	inches
2010	2.80 ± 0.20	5.60 ± 0.20	12.00 ± 0.10	1.75 ± 0.10	5.50 ± 0.05	4.00 ± 0.10	mm
2512	0.134 ± 0.008	0.264 ± 0.008	0.472 ± 0.004	0.069 ± 0.004	0.217 ± 0.002	0.157 ± 0.004	inches
2512	3.40 ± 0.20	6.70 ± 0.20	12.00 ± 0.10	1.75 ± 0.10	5.50 ± 0.05	4.00 ± 0.10	mm
Туре	Н	Т	ØD	ØD1	T1	Р	Unit
2010	0.079 ± 0.002	0.009 ± 0.004	0.059 +0.004/-0	0.059 ± 0.004	0.033 ± 0.006	0.157 ± 0.004	inches
2010	2.00 ± 0.05	0.23 ± 0.10	1.50 +0.10/-0	1.50 ± 0.10	0.85 ± 0.15	4.00 ± 0.10	mm
2512	0.079 ± 0.002	0.009 ± 0.004	0.059 +0.004/-0	0.059 ± 0.004	0.033 ± 0.006	0.157 ± 0.004	inches
2312	2.00 ± 0.05	0.23 ± 0.10	1.50 +0.10/-0	1.50 ± 0.10	0.85 ± 0.15	4.00 ± 0.10	mm

Peel-off Force Specifications



Peel-off force of paper and blister tape is in accordance with "JIS-C5202", that is, 0.1 to 0.7N at a peel-off speed of 300 mm/minute.

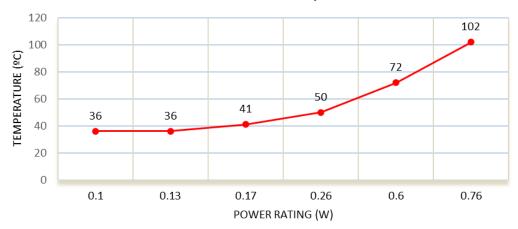
Resistive Product Solutions

High Power Chip Resistors and Thermal Management

Stackpole has developed several surface mount resistor series in addition to our current sense resistors, which have had higher power ratings than standard resistor chips. This has caused some uncertainty and even confusion by users as to how to reliably use these resistors at the higher power ratings in their designs.

The data sheets for the RHC, RMCP, RNCP, CSR, CSRN, CSRF, CSS, and CSSH state that the rated power assumes an ambient temperature of no more than 100°C for the CSS / CSSH series and 70°C for all other high power resistor series. In addition, IPC and UL best practices dictate that the combined temperature on any resistor due to power dissipated and ambient air shall be no more than 105°C. At first glance this wouldn't seem too difficult, however the graph below shows typical heat rise for the CSR ½ 100 milliohms at full rated power. The heat rise for the RMCP and RNCP would be similar. The RHC with its unique materials, design, and processes would have less heat rise and therefore would be easier to implement for any given customer.

CSR1206 100mΩ Surface Temperature Rise



The 102°C heat rise shown here would indicate there will be additional thermal reduction techniques needed to keep this part under 105°C total hot spot temperature if this part is to be used at 0.75 watts of power. However, this same part at the usual power rating for this size would have a heat rise of around 72°C. This additional heat rise may be dealt with using wider conductor traces, larger solder pads and land patterns under the solder mask, heavier copper in the conductors, via through PCB, air movement, and heat sinks, among many other techniques. Because of the variety of methods customers can use to lower the effective heat rise of the circuit, resistor manufacturers simply specify power ratings with the limitations on ambient air temperature and total hot spot temperatures and leave the details of how to best accomplish this to the design engineers. Design guidelines for products in various market segments can vary widely so it would be unnecessarily constraining for a resistor manufacturer to recommend the use of any of these methods over another.

Note: The final resistance value can be affected by the board layout and assembly process, especially the size of the mounting pads and the amount of solder used. This is especially notable for resistance values ≤ 50 milliohms. This should be taken into account when designing.

Part Marking Instructions (0805-2512 sizes)



1% and Tighter Marking

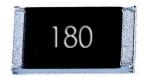
The nominal resistance is marked on the surface of the overcoating with the use of four-digit markings.

5% Marking

The nominal resistance is marked on the surface of the overcoating with the use of three-digit markings

Part Marking Instructions (0603)





1% and Tighter Marking

A two-digit number is assigned to each standard R-Value (E96) as shown in the chart below. This is followed by one alpha character which is used as a multiplier. Each letter from "Y" - "F" represents a specific multiplier as follows:

5% Marking

The nominal resistance is marked on the surface of the overcoating with the use of three-digit markings.

Alpha Charac	ter = Multiplier				
Y = 0.1	C = 1000				
X = 1	D = 10000				
A = 10	E = 100000				
B = 100	F = 1000000				

Chip Marking	Value			
01B	10.0 x 100 = 1 KΩ			
25C	17.8 x 1000 = 17.8 KΩ			
93D	90 9 x 10000 = 909 KO			

	E96										
#	R-Value										
01	10.0	17	14.7	33	21.5	49	31.6	65	46.4	81	68.1
02	10.2	18	15.0	34	22.1	50	32.4	66	47.5	82	69.8
03	10.5	19	15.4	35	22.6	51	33.2	67	48.7	83	71.5
04	10.7	20	15.8	36	23.2	52	34.0	68	49.9	84	73.2
05	11.0	21	16.2	37	23.7	53	34.8	69	51.1	85	75.0
06	11.3	22	16.5	38	24.3	54	35.7	70	52.3	86	76.8
07	11.5	23	16.9	39	24.9	55	36.5	71	53.6	87	78.7
08	11.8	24	17.4	40	25.5	56	37.4	72	54.9	88	80.6
09	12.1	25	17.8	41	26.1	57	38.3	73	56.2	89	82.5
10	12.4	26	18.2	42	26.7	58	39.2	74	57.6	90	84.5
11	12.7	27	18.7	43	27.4	59	40.2	75	59.0	91	86.6
12	13.0	28	19.1	44	28.0	60	41.2	76	60.4	92	88.7
13	13.3	29	19.6	45	28.7	61	42.2	77	61.9	93	90.9
14	13.7	30	20.0	46	29.4	62	43.2	78	63.4	94	93.1
15	14.0	31	20.5	47	30.1	63	44.2	79	64.9	95	95.3
16	14.3	32	21.0	48	30.9	64	45.3	80	66.5	96	97.6

Note 1: 0402 resistors are not marked.

Note 2: E192 values that are not shared E96 or E24 values are not marked.

Resistive Product Solutions

RoHS Compliance

Stackpole Electronics has joined the worldwide effort to reduce the amount of lead in electronic components and to meet the various regulatory requirements now prevalent, such as the European Union's directive regarding "Restrictions on Hazardous Substances" (RoHS 3). As part of this ongoing program, we periodically update this document with the status regarding the availability of our compliant components. All our standard part numbers are compliant to EU Directive 2011/65/EU of the European Parliament as amended by Directive (EU) 2015/863/EU as regards the list of restricted substances.

	RoHS Compliance Status									
Standard Product Series	Description	Package / Termination Type	Standard Series RoHS Compliant	Lead-Free Termination Composition	Lead-Free Mfg. Effective Date (Std Product Series)	Lead-Free Effective Date Code (YY/WW)				
RNCP	High Power Anti-Sulfur Thin Film Chip Resistor	SMD	YES	100% Matte Sn over Ni	Always	Always				

"Conflict Metals" Commitment

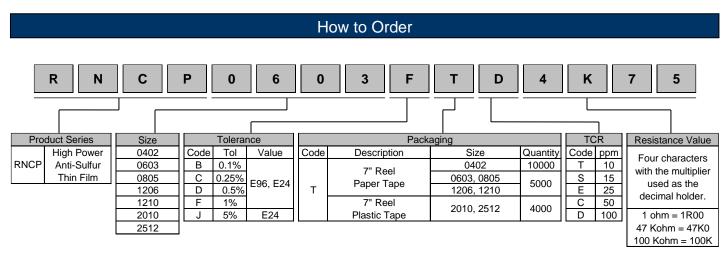
We at Stackpole Electronics, Inc. are joined with our industry in opposing the use of metals mined in the "conflict region" of the eastern Democratic Republic of the Congo (DRC) in our products. Recognizing that the supply chain for metals used in the electronics industry is very complex, we work closely with our own suppliers to verify to the extent possible that the materials and products we supply do not contain metals sourced from this conflict region. As such, we are in compliance with the requirements of Dodd-Frank Act regarding Conflict Minerals.

Compliance to "REACH"

We certify that all passive components supplied by Stackpole Electronics, Inc. are SVHC (Substances of Very High Concern) free and compliant with the requirements of EU Directive 1907/2006/EC, "The Registration, Evaluation, Authorization and Restriction of Chemicals", otherwise referred to as REACH. Contact us for complete list of REACH Substance Candidate List.

Environmental Policy

It is the policy of Stackpole Electronics, Inc. (SEI) to protect the environment in all localities in which we operate. We continually strive to improve our effect on the environment. We observe all applicable laws and regulations regarding the protection of our environment and all requests related to the environment to which we have agreed. We are committed to the prevention of all forms of pollution.



Certain resistance values will require a higher minimum order quantity. Contact Stackpole Customer Service for details.